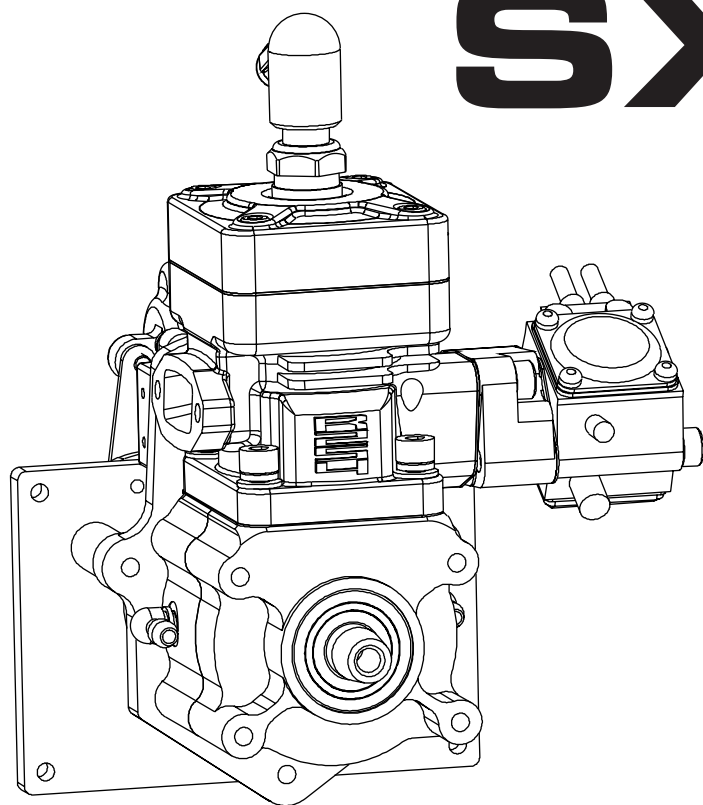




SX254

HIGH PERFORMANCE
Model Gas Engine

Engine Features

- 4 bearings crank case
- 6001 standard bearing for crankshaft
- Stronger crankshaft and connecting rod
- Walbro WT-929 carburetor
- Modified piston
- Water cooling cylinder
- Start pulley

WARNING



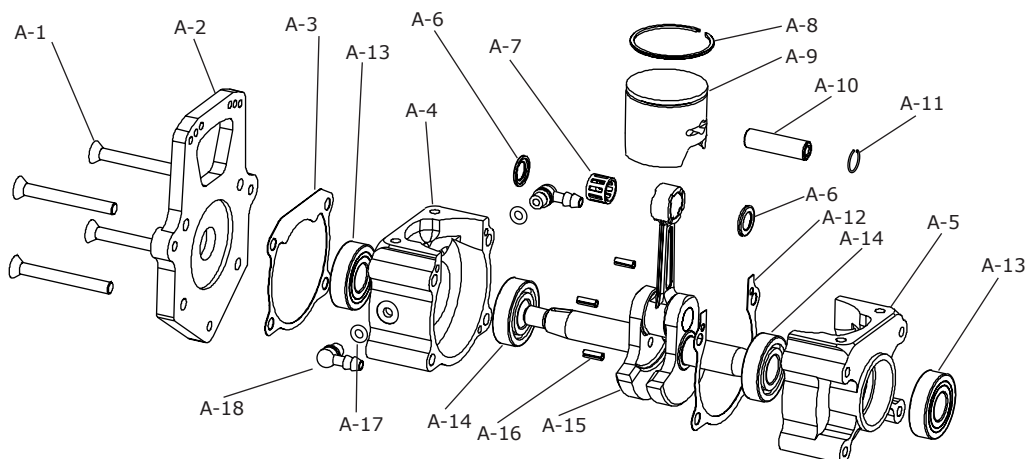
Model Gas Engine **SX254**
www.rcmk.com

- Before use engine, read description necessarily.
- This engine is designed and made for use on model boat. So we recommend to use on model boat
- Use genuine parts for replacement.
- Check the bolts fixation condition of engine every time. If the bolts are loosed, fix the loosed bolt, and after check once again.

Assembly Method


 Model Gas Engine **SX254**
www.rcmk.com

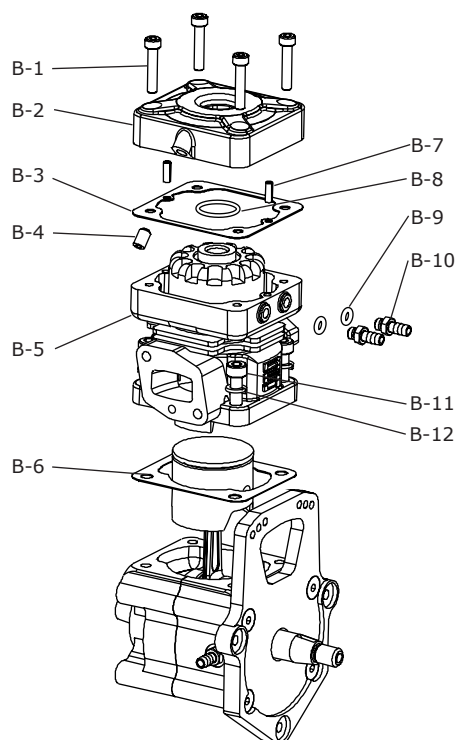
A. Crankroom Assamble



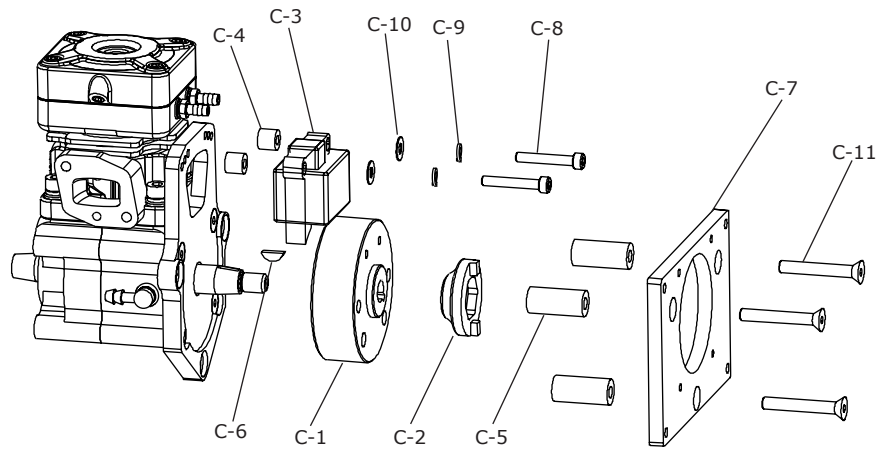
Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
A-1	-	Bolt M5 X 45	4	A-10	0207000006	Piston pin	1
A-2	0207000050	SX254 Source coil mount	1	A-11	0207000028	Snap-ring C type	1
A-3	0207000054	SX254 Gasket for crankcase cooler	1	A-12	0207000053	SX254 Gasket for crankcase	1
A-4	0207000049	SX254 Crankcase front	1	A-13	3703000004	Bearing 6001JRXL	2
A-5	0207000049	SX254 Crankcase rear	1	A-14	3703000003	Bearing 6001C3	2
A-6	0207000012	R254 Wrist pin bearing spacer	2	A-15	0207000007	Crank assembly	1
A-7	3704000001	Needle roller bearing KT 8 11 10	1	A-16	-	Pin 3 X 8	3
A-8	0207000025	R254 Piston Ring	1	A-17	-	O-ring P4	2
A-9	0207000046	S254 piston	1	A-18	0403000006	Fitting AD M5-90	2

B. Cylinder Assamble

Key	Part Number	Description	Q'TY
B-1	-	Bolt M4 x 20	4
B-2	0207000018	R254 Cylinder Cap	1
B-3	0207000032	R254 Gasket for Cylinder Head	1
B-4	-	Set screw M5 X 8	1
B-5	0207000019	R254 Cylinder	1
B-6	0207000031	R254 Gasket for cylinder	1
B-7	-	Pin 3 X 8	2
B-8	-	O-ring S16	1
B-9	-	O-ring P4	2
B-10	0403000002	Fitting M5	2
B-11	-	Bolt M5 X 15	4
B-12	-	Washer P5	4

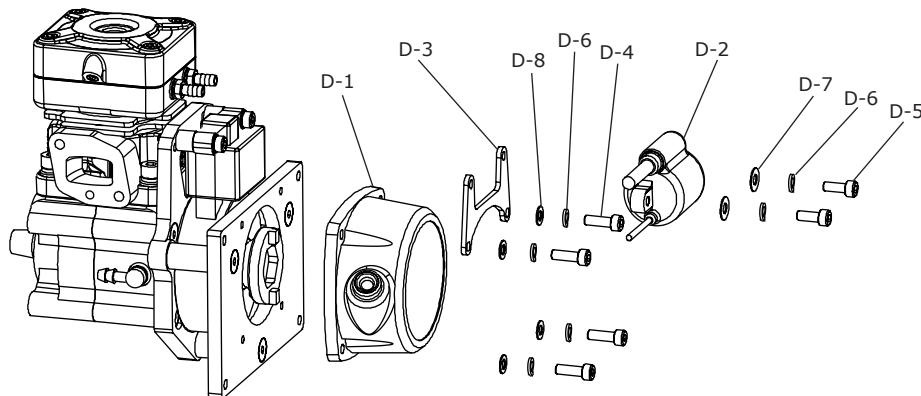


C. Rotor Assamble



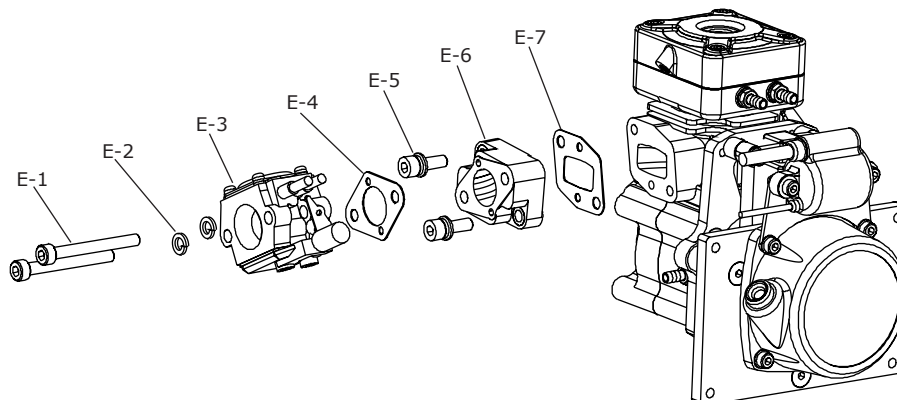
Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
C-1	0207000061	SX254 Rotor	1	C-7	-	Mount (Not include)	1
C-2	0207000047	Starter pulley	1	C-8	-	Bolt M4 X 25	2
C-3	0207000010	R254 Source coil	1	C-9	-	Spring washer P4	2
C-4	-	Spacer 7.5mm	2	C-10	-	Washer P4	2
C-5	0207000051	SX254 Source coil mount spacer	3	C-11	-	Bolt M5 X 35	3
C-6	0207000024	Woodruff key	1				

D. Pulley Assamble



Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
D-1	0207000047	Starter pulley	1	D-5	-	Bolt M4 X 10	2
D-2	0207000011	R254 Ignition coil	1	D-6	-	Spring washer P4	6
D-3	0204000006	Ignition plate 2	1	D-7	-	Washer P4	2
D-4	-	Bolt M4 X 12	4	D-8	-	Washer P4 (small)	4

E. Caburator Assamble



Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
E-1	-	Bolt M5 x 45	2	E-5	-	Bolt M5 X 16	2
E-2	-	Spring Washer P5	2	E-6	0207000016	R254 Insulator block	1
E-3	4001000002	Carburetor WT-929	1	E-7	0207000034	R254 Gasket for Insulator	1
E-4	0207000030	R254 Gasket, Carburetor	1				

Update - 2009/01/21