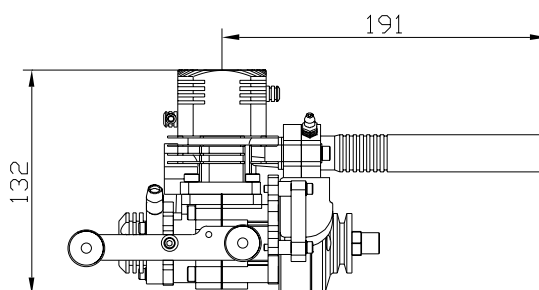
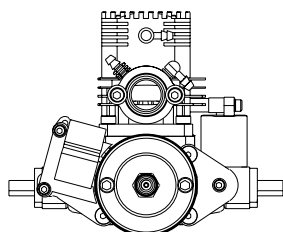
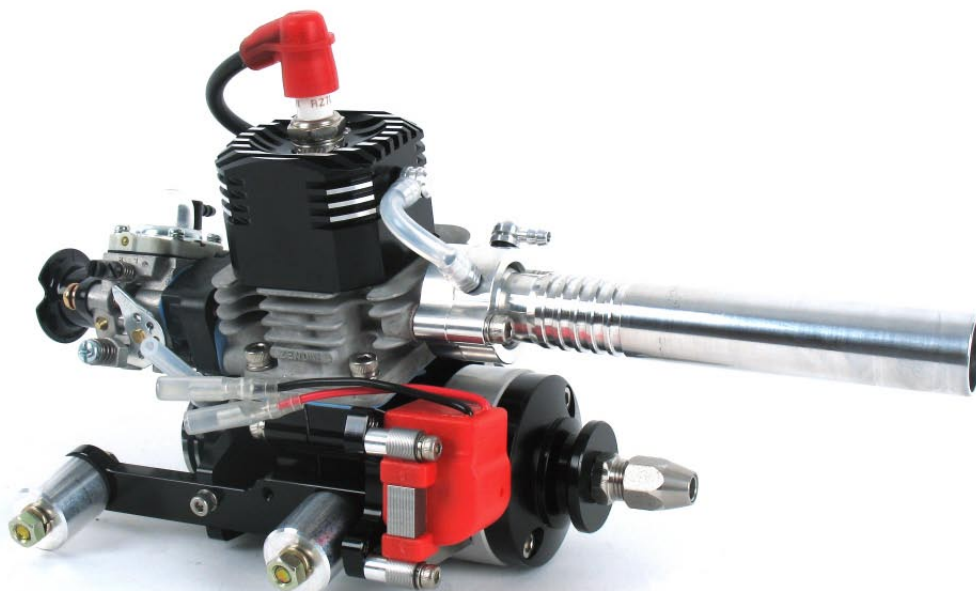
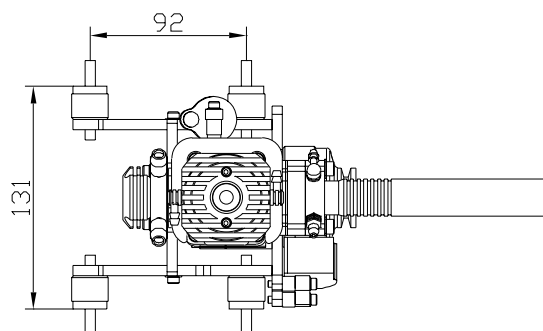


Zenoah Rear exhaust conversion kit Assamble Guide

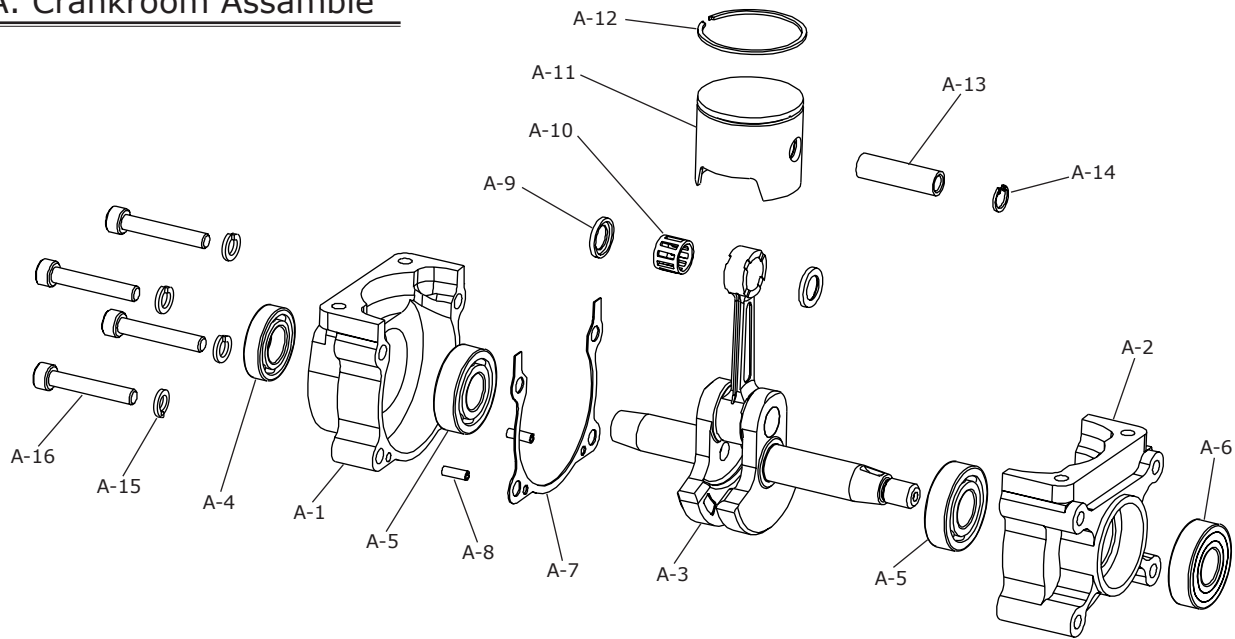


Conversion kit include

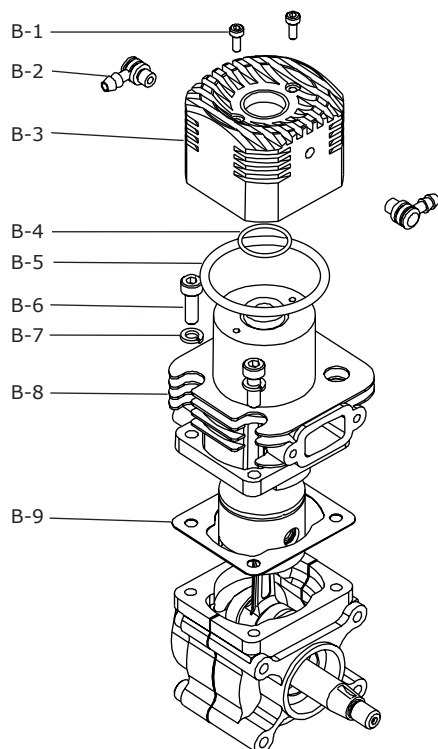
- bearing case with 4 bearings
- crank gasket
- Head Water jacket
- Crank case water jacket
- Engine mount
- Rotor
- Pulley(for starter)
- Collet
- Ignition plate
- Header plange
- Header
- Piston



A. Crankroom Assamble



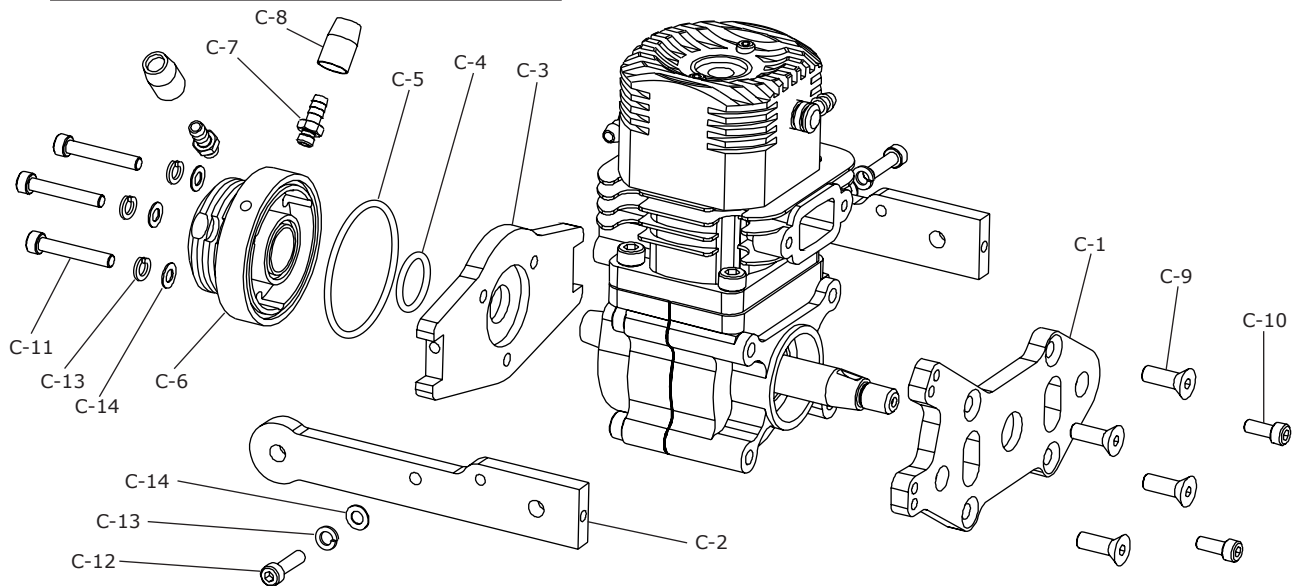
Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
A-1	0207000001	Crankroom Front	1	A-9	Zenoah Part	Piston Spacer	2
A-2	0207000001	Crankroom Rear	1	A-10	Zenoah Part	Bearing	1
A-3	Zenoah Part	Crank	1	A-11	0207000005	Piston	1
A-4	-	Bearing 6901DD	1	A-12	Zenoah Part	Piston Ring	1
A-5	-	Bearing 6001ZZ	2	A-13	Zenoah Part	Piston Pin	1
A-6	-	Bearing 6001DD	1	A-14	-	Snap-ring R-8	1
A-7	0207000002	Crank Gasket	1	A-15	-	Washer M5	4
A-8	-	Pin 3 X 8 mm	2	A-16	-	Bolt M5 X 30	4



B. Cylinder Assamble

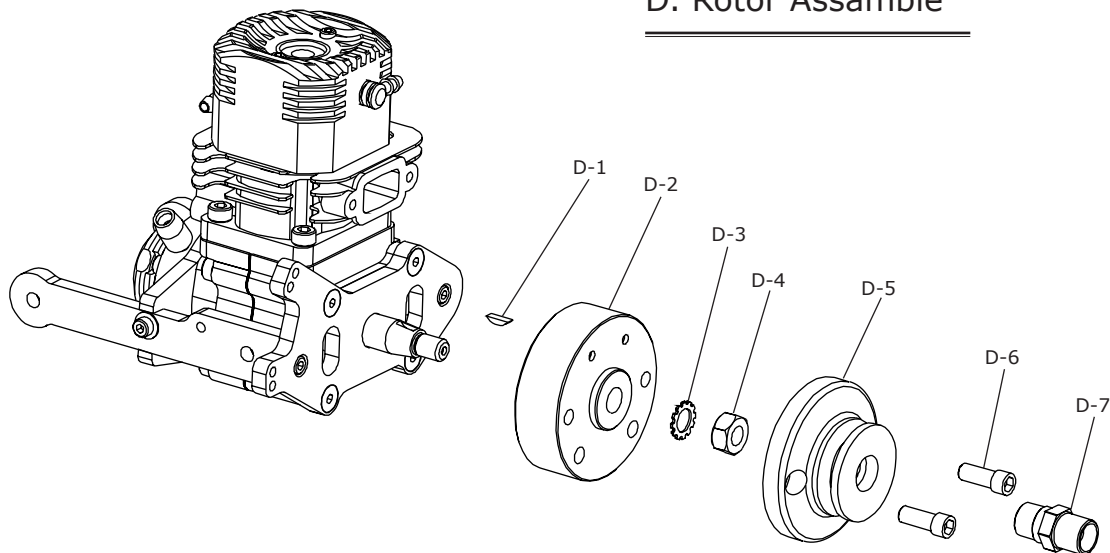
Key	Part Number	Description	Q'TY
B-1	Zenoah Part	Bolt M3 X 8	2
B-2	0403000005	Fitting AW M5-90	2
B-3	0207000008	Cylinder Cooler	1
B-4	Zenoah Part	O-ring	1
B-5	Zenoah Part	O-ring	1
B-6	Zenoah Part	Bolt M5 X 15	4
B-7	Zenoah Part	Spring Washer P5	4
B-8	Zenoah Part	Cylinder	1
B-9	Zenoah Part	Gasket	1

C. Crankroom Mount Assamble



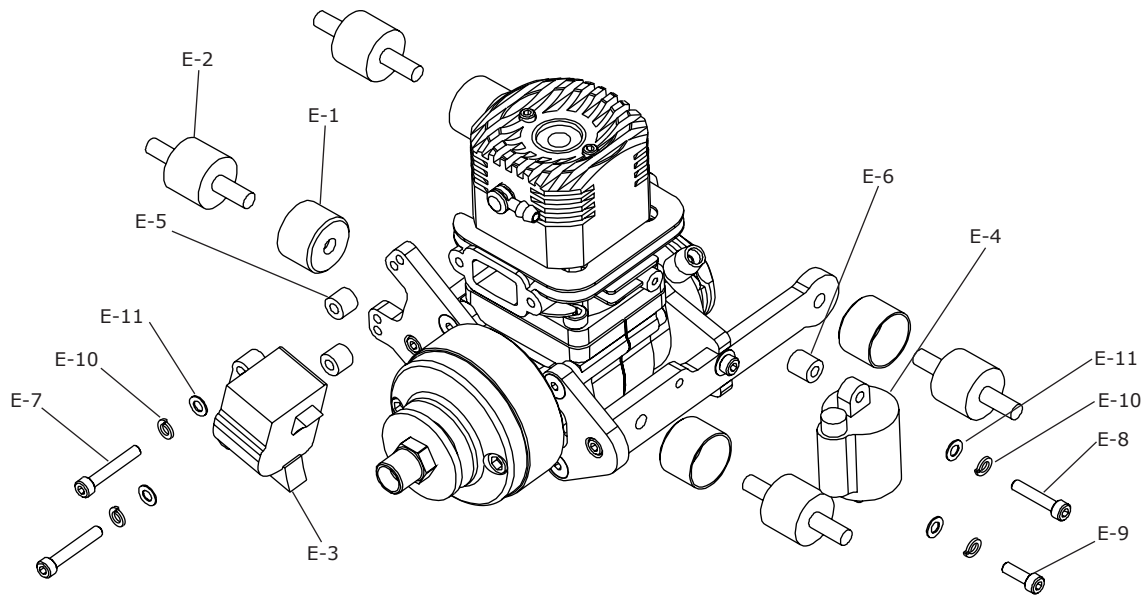
Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
C-1	0201000013	Crank Mount Rear	1	C-8	0403000008	Fitting Cap 5	2
C-2	0201000013	Crank Mount Side	2	C-9	-	Bolt M5 X 15	4
C-3	0201000013	Crank Mount Front	1	C-10	-	Bolt M4 X 10	2
C-4	-	O-ring 16x2	1	C-11	-	Bolt M4 X 25	3
C-5	-	O-ring S42	1	C-12	-	Bolt M4 X 15	2
C-6	0207000009	Crank Cooler	1	C-13	-	Spring Washer P4	5
C-7	0403000002	Fitting M5	2	C-14	-	Washer P4	5

D. Rotor Assamble



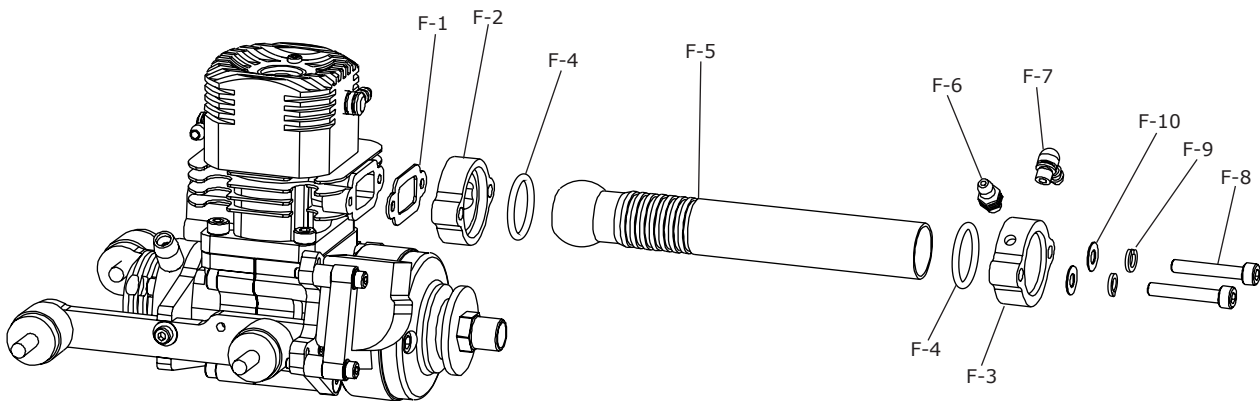
Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
D-1	Zenoah Part	Woodruff Key	1	D-5	0207000004	Pooly	1
D-2	0207000003	Rotor	1	D-6	-	Bolt M6 X 15	2
D-3	-	Rock Washer	1	D-7	0202000004	Collet ST	1
D-4	-	Nut M8 X P1.0	1				

E. Ignition Assamble



Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
E-1	0201000011	Rubber Mount Cap	4	E-7	-	Bolt M4 X 25	2
E-2	0201000017	Rubber Mount	4	E-8	-	Bolt M4 X 20	1
E-3	Zenoah Part	Source Coil	1	E-9	-	Bolt M4 X 12	1
E-4	Zenoah Part	Ignition Coil	1	E-10	-	Spring Washer P4	4
E-5	0201000013	Spacer (7.5mm)	2	E-11	-	Washer P4	4
E-6	0201000013	Spacer (9mm)	1				

F. Header Assamble



Key	Part Number	Description	Q'TY	Key	Part Number	Description	Q'TY
F-1	Zenoah Part	Gasket	1	F-6	0403000007	Fitting AS M5	1
F-2	0304000002	Header Flange Front	1	F-7	0403000006	Fitting AD M5-90	1
F-3	0304000002	Header Flange Rear	1	F-8	-	Bolt M5 X 30	2
F-4	-	O-ring AN119	2	F-9	-	Spring Washer P5	2
F-5	0303000009	Header	1	F-10	-	Washser P5	2

Update - 2007/07/04